



ARMY RESEARCH LABORATORY



FT-Raman Spectroscopy of Some Energetic Materials and Propellant Formulations

Kevin L. McNesby
Jennifer E. Wolfe
Jeffrey B. Morris
Rose A. Pesce-Rodriguez

ARL-TR-233

October 1993



APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.

93-24050

NOTICES

Destroy this report when it is no longer needed. DO NOT return it to the originator.

Additional copies of this report may be obtained from the National Technical Information Service, U.S. Department of Commerce, 5285 Port Royal Road, Springfield, VA 22161.

The findings of this report are not to be construed as an official Department of the Army position, unless so designated by other authorized documents.

The use of trade names or manufacturers' names in this report does not constitute indorsement of any commercial product.

REPORT DOCUMENTATION PAGE

Form Approved
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden to Washington Headquarters Services, Directorate for information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204. Arlington, VA. 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC. 20503.

1. AGENCY USE ONLY (Leave blan	nk) 2. REPORT DATE	3. REPORT TYPE AND DATES COVERED		
	October 1993	Final, June 92-Ju		
4. TITLE AND SUBTITLE			5. FUNDING NUMBERS	
FT-Raman Spectroscopy of Sor	me Energetic Materials and Prop	cellant Formulations	PR: 1L161102AH43	
6. AUTHOR(S)				
Kevin L. McNesby, Jennifer E and Rose A. Pesce-Rodriguez	. Wolfe, Jeffrey B. Morris,			
7. PERFORMING ORGANIZATION N	AME(S) AND ADDRESS(ES)		8. PERFORMING ORGANIZATION REPORT NUMBER	
U.S. Army Research Laborator	ry			
ATTN: AMSRL-WT-PC				
Aberdeen Proving Ground, MI	D 21005-5066			
9. SPONSORING/MONITORING AG	ENCY NAME(S) AND ADDRESS(ES)	10. SPONSORING / MONITORING AGENCY REPORT NUMBER	
U.S. Army Research Laborator				
ATTN: AMSRL-OP-CI-B (Te			ARL-TR-233	
Aberdeen Proving Ground, MI	D 21005-5066			
11. SUPPLEMENTARY NOTES	<u> </u>			
12a. DISTRIBUTION / AVAILABILITY	STATEMENT		12b. DISTRIBUTION CODE	
Approved for public release; d	listribution is unlimited.			
13. ABSTRACT (Maximum 200 word	ds)			
Fourier transform Raman	(FTR) spectroscopy employing	near-IR loser radiation	at 1.06 µm as the scattering source	
			ellant formulations containing those	
energetic materials. FTR spe	ctroscopy is shown to be a us		the principal ingredient in many	
noncolored propellant formula	tions.			
14. SUBJECT TERMS	· · · · · · · · · · · · · · · · · · ·		15. NUMBER OF PAGES	
ET Dames			40	
FT-Raman spectroscopy, energ	geuc materials, propellants, spec	ctroscopy	16. PRICE CODE	
17. SECURITY CLASSIFICATION OF REPORT	18. SECURITY CLASSIFICATION OF THIS PAGE	19. SECURITY CLASSIFIC	CATION 20. LIMITATION OF ABSTRACT	
UNCLASSIFIED	UNCLASSIFIED	UNCLASSIFIED	UL	

INTENTIONALLY LEFT BLANK.

TABLE OF CONTENTS

		Page
	LIST OF FIGURES	v
1.	INTRODUCTION	1
2.	EXPERIMENTAL	1
3.	RESULTS AND DISCUSSION	2
3.1	Comparison With Other Techniques	2 2
3.2	Neat Energetic Materials	2
3.3	Propellant Formulations	
3.4	Miscellaneous Applications	5
4.	CONCLUSIONS	6
5.	REFERENCES	31
	DISTRIBUTION LIST	33



Acces	sion For	Contract of the Contract of th			
NTIS	NTIS GRALI				
DTIC TAB					
Unannounced [
Justification					
By					
	Avail a	- 1			
Dist	Specia	71			
A-1		•			

INTENTIONALLY LEFT BLANK.

LIST OF FIGURES

Figure		Page
1.	A simple diagram of the collection optics used on the Bomem Raman accessory	7
2.	The FTR spectrum of HMX	8
3.	The FT-IR microscope absorption spectrum of neat HMX	9
4.	The FT-IR microscope reflectance spectrum of neat HMX	10
5.	The FT-IR photoacoustic spectrum of neat HMX	11
6.	The FTR spectrum of RDX	12
7.	The FTR spectrum of β-HNIW	13
8.	The FTR spectrum of nitroguanidine	14
9.	The FTR spectrum of DMNA	15
10.	The FTR spectrum of nitrocellulose	16
11.	The FTR spectrum of PETN	17
12.	The FTR spectrum of TNT	18
13.	The spectrum of the Kr lamp used to pump the Nd:YAG laser, the plasma line filters have been removed	19
14.	The FTR spectra of HMX (top) and HMX2 (bottom)	20
15.	The FTR spectra of RDX (top), XM39 (middle), and M43 (bottom)	21
16.	The FTR spectra of nitrocellulose (top) and M9 (bottom)	22
17.	The FTR spectra of nitroguanidine (top), M30 (middle), and nitrocellulose (bottom). The M30 combusted during the data collection	23
18.	The FTR spectrum of the explosive C4 (bottom) and the RDX (top)	24
19.	The FTR spectrum of CAB	25
20.	The FTR spectra of a grain of M43: before extraction with supercritical CO ₂ modified with CH ₃ CN (top); interior of grain after extraction (middle); exterior of grain after extraction (bottom)	26

<u>Figure</u>		Page
21.	The spectra of RDX (top) and of an unknown sample thought to be a plastic explosive (bottom)	27
22.	The FTR spectra of HMX (top), RDX (bottom), and the exterior of a grain of M43 (middle). The arrows in the middle spectrum indicate features attributable to HMX impurities in domestically produced RDX	28
23.	The FTR spectra of the exterior of a grain of M43 (top), an unknown sample thought to be a plastic explosive (middle), and RDX (bottom). Arrows in the top spectrum indicate HMX impurities in domestically produced RDX. Middle spectrum does not show any features attributable to HMX	29

1. INTRODUCTION

Identification and characterization of energetic materials and propellant formulations are usually accomplished by using a combination of techniques. In the U.S. Army Research Laboratory (ARL), pyrolysis mass spectrometry (MS), gas chromatography-MS (GC-MS), liquid chromatography-MS (LC-MS), pyrolysis GC-FTIR, photoacoustic Fourier transform-infrared (FT-IR) spectroscopy, infrared (IR) reflectance and transmittance microscopy, and x-ray fluorescence techniques have been used for this purpose. More recently, Fourier transform Raman (FTR) spectroscopy employing near-IR excitation has been used to investigate energetic materials and propellant formulations.

FTR spectroscopy employing near-IR laser light has been shown to be useful for identifying energetic materials in commercially available explosives (Akhavan 1991; Hodges and Akhavan 1990). This report documents initial efforts by ARL to compile a data base of Raman spectra of pure energetic materials and of propellant formulations. Also, the report is the first in a series about FTR spectra of energetic materials and propellant formulations.

2. EXPERIMENTAL

Figure 1 shows the ray-diagram of the irradiation and collection optics of the experimental setup. Spectra were recorded on a Bomem DA-8.02 FT-IR spectrometer equipped with a CaF₂/quartz beam splitter and a liquid nitrogen-cooled InGaAs detector. Samples were irradiated with 1.06 μm (9,394.5 cm⁻¹) laser radiation using a Quantronix series 100 Nd:YAG laser which has a maximum continuous wave output of 6 watts. Back-scattered radiation was focused onto an aperture at the emission port of the spectrometer. A low pass interference filter was used to exclude the Rayleigh line.

All spectra were obtained at a resolution of 4 cm⁻¹ using coaddition of between 100 and 500 scans. The total recording time for a 500-scan spectrum was approximately 18 minutes. Powdered samples were placed in a 1-mm ID glass capillary tube. The Nd:YAG laser beam was focused on the front surface of the tube with the focus adjusted to maximize the DC output of the detector. Cylindrical propellant grains were examined by focusing the laser at the center of the flat ends of the grain. No attempt was made to assure that the positioning of the grain was repeatable from run to run, although some effort was made (visual check only) to assure that the flat end surface of the grain was normal to the direction of the laser

beam. After repositioning, spectra recorded on the same grain varied in the absolute intensity of the peaks but were virtually superimposable when normalized to the most intense peak in each spectrum.

Samples of energetic materials and propellant formulations were obtained from in-house sources. No purification of any energetic materials was attempted, so these are referred to as neat (not diluted or mixed with other substances) rather than pure in the text.

None of the spectra were corrected to account for the sensitivity of the detector or for filters used to exclude the laser radiation at 1.06 µm from the interferometer. The response of the liquid nitrogen-cooled InGaAs detector used in these experiments falls off rapidly at lower frequencies (<6,500 cm⁻¹), making Raman shifts unreliable at wavenumbers greater than approximately 2,900 cm⁻¹. Raman spectral frequencies reported here refer to the shift in wavenumbers from the exciting radiation at 9,394.5 cm⁻¹.

3. RESULTS AND DISCUSSION

3.1 Comparison With Other Techniques. It is useful to compare Raman spectra with other types of vibrational spectra for a given compound. Figure 2 shows the FTR spectrum of a neat sample of the energetic nitramine cyclotetramethylene tetranitramine (HMX). Table 1 lists assignments of some localized and quasilocalized vibrations in HMX. A notable feature of the FTR spectrum of HMX is the low intensity (relative to the IR absorption spectrum for HMX) of the band due to the NO₂ asymmetric stretch near 1,500 cm⁻¹. Figures 3, 4, and 5 are, respectively, FT-IR transmission (reported as absorption), reflectance, and photoacoustic spectra of neat HMX powder. In contrast to the FTR spectrum, the absorbance near 1,500 cm⁻¹ is among the most intense in each FT-IR spectrum.

For HMX and for crystalline nitramines in general, FTR gives the best characteristic spectrum with the least amount of band overlap. The relatively low Raman intensity of the asymmetric NO₂ stretch makes it easier for other features of the spectrum to be observed (Hodges and Akhaven 1990). However, as discussed below, for amorphous or polymeric materials and formulations, FTR does not always give the "best" spectrum.

3.2 <u>Neat Energetic Materials</u>. Table 2 summarizes the energetic materials and formulations discussed in this and the following section. Figure 6 is the FTR spectrum of cyclotrimethylene trinitramine (RDX), the most common energetic nitramine and the six-membered ring homolog to HMX. Figure 7 is the FTR

Table 1. Assignments of Localized and Quasilocalized Vibrations in HMX

Raman Shift (cm ⁻¹)	Type of Vibration
200-500 760 830-950 1,080-1,200 1,230-1,320 1,400-1,500 1,520-1,580 2,990-3,040	Ring deformation NO ₂ wag Ring stretch Ring stretch Symmetric N-O ₂ stretch N-N stretch C-H deformation Asymmetric N-O ₂ stretch C-H stretch

Source: Iqbal et al. (1974).

Table 2. Summary of Spectra

Energetic Material	Figure Number	Laser Power (W)	Composition
НМХ	2	0.8	neat
RDX	6	0.4	neat
β-ΗΝΊΨ	7	0.4	neat
Nitroguanidine (NQ)	8	0.4	neat
DMNA	9	0.6	neat
Nitrocellulose (NC)	10	1.5	neat
PETN	11	0.4	neat
TNT	12	0.3	neat
HMX2	14	0.4	80% HMX, 20%
			polyester
XM39	15	0.6	76% RDX, 12% CAB,
<u>[</u>		•	8% plasticizer, 4% NC
M43	15	0.4	same as XM39
M9	16	2.5	58% NC, 40% NG
M30	17	0.4	40% NQ, 28% NC,
1			22% NG (sample ignited)
C4	18	0.75	
САВ	19	1.5	neat

Note: NG = Nitroglycerin.

spectrum of hexanitroisowurtzitane (β-HNIW), a recently developed caged nitramine. Figure 8 is the FTR spectrum of nitroguanidine. The N-H stretch in this molecule occurs beyond the detector range (>3,200 cm⁻¹). Figure 9 is the FTR spectrum of dimethylnitramine (DMNA). Although not an energetic nitramine, DMNA is included here because it is a simple nitramine fragment model. Figure 10 is the FTR spectrum of nitrocellulose. Nitrocellulose was the poorest scatterer of all the neat energetic materials examined for this report and the only non-crystalline neat energetic material examined. Figure 11 is the FTR spectrum of the nitrate ester pentaerythritol tetranitrate (PETN), one of the principal ingredients in the commercial explosive Semtex C.

Figure 12 is the FTR spectrum of trinitrotoluene (TNT). The TNT used in these experiments consisted of light yellow needle-like crystals. Because of the coloration, some of the incident radiation gets absorbed, resulting in sample heating. The spectrum in Figure 12 is the FTR spectrum of TNT superimposed on the emission spectrum of the heated crystals. This "greybody emission" is seen in the slight lifting of the spectrum from the baseline. For TNT, it was necessary to use low laser energy to prevent the sample from combusting. It should be noted that decomposition products of neat samples increase thermal sensitivity to the Nd:YAG laser radiation.

As in IR reflectance and transmittance spectra of neat energetic materials (Iqbal et al. 1974; Goetz and Brill 1979) strong spectral features attributable to the asymmetric and symmetric stretches of the NO₂ group appear in the FT-Raman spectra near 1,500 cm⁻¹ and 1,200 cm⁻¹, respectively. Unlike IR spectra, the features in the Raman spectrum, attributable to the symmetric NO₂ stretch near 1,200 cm⁻¹, are more intense than those for the asymmetric stretch.

In each of the FTR spectra shown, lines appear as the result of the Kr lamp used to pump the Nd:YAG laser. These lines are excluded from entering the interferometer by an interference filter. Figure 13 shows a spectrum collected with the laser turned on, no sample present, but with the Kr plasma filter removed so that spectral features in sample spectra, attributable to the Kr lamp, may be identified.

3.3 Propellant Formulations. Figure 14 shows the FTR spectrum of HMX2, a propellant composed of 80% HMX and 20% polyester, and the FTR spectrum of neat HMX. Although the samples were different in appearance (HMX2 was in the form of an extruded cylindrical strand or "grain" approximately 3 cm long by 1.5 cm in diameter, neat HMX is a white powder), the two spectra are almost superimposable. This points out both a strength and weakness of the FTR technique. From the spectra in Figure 14, HMX may easily be identified as a main component of HMX2. However, there is little or no evidence of the polyester binder that comprises 20% of the formulation.

Figure 15 shows the FTR spectra of XM39 and M43. Both formulations consist of approximately 76% RDX, 12% CAB (cellulose acetate butyrate, a polymer), 8% plasticizer, and 4% nitrocellulose. For comparison, Figure 15 also shows the FTR spectrum of neat RDX powder. The spectra are almost superimposable even though the propellant formulations were in the form of grains when the spectra were obtained. Again, there is very little spectral evidence of the noncrystalline components.

Figure 16 shows the FTR spectrum obtained from a grain of M9 (58% nitrocellulose and 40% nitroglycerin). A spectrum of neat nitrocellulose is shown for comparison (neat nitroglycerin was not available for these experiments). The M9, which contains no crystalline material, required 2.5 watts of incident laser power to obtain a satisfactory spectrum (roughly six times the power for a spectrum of RDX). Other researchers have noted that M9 is almost transparent to 1-µm radiation (Beyer, private communication). Still, it is apparent from Figure 16 that a principal ingredient in M9 is nitrocellulose.

Figure 17 shows the FTR spectrum of a grain of M30 (40% nitroguanidine, 28% nitrocellulose, 22% nitroglycerin). The FTR spectra of nitroguanidine and nitrocellulose are shown for comparison. M30 is dark grey in color, and combusts during the data collection at the lowest laser power that gives a satisfactory signal. From the spectrum of M30 in Figure 17 it appears that the principal ingredient is nitroguanidine. Evidence of amorphous nitrocellulose is only apparent in the peak in the spectrum of M30 near 800 cm⁻¹. Figure 18 shows the FTR spectrum of the explosive C4 and of RDX. It may be seen that the principal ingredient in C4 is RDX.

Nitramine propellant formulations used here typically contain about three-fourths crystalline energetic material, with the remainder of the formulation being comprised of polymers and plasticizers. The FTR spectra of the propellant samples show little evidence of components other than crystalline energetic material. This is because most of the crystalline energetic materials are much better Raman scatterers than are the amorphous plasticizers or polymers. As an example, the FTR spectrum of cellulose acetate butyrate (CAB), a polymeric binder used in XM39 and M43, is shown in Figure 19. To obtain this spectrum, it was necessary to use almost four times the power used to obtain a similar quality spectrum of RDX.

3.4 <u>Miscellaneous Applications</u>. Recently, we began using FTR spectroscopy to investigate the demilitarization of propellant using supercritical fluid extraction. Figure 20 shows the FTR spectrum of

a grain of unextracted M43 (upper spectrum) and the FTR spectra of the exterior (bottom spectrum) and interior (middle spectrum) of a grain of M43 after extraction with supercritical CO₂ modified with acetonitrile (CH₃CN). The CH₃CN modifier is observed in the FTR spectrum of the exterior of the extracted grain (bottom spectrum) at around 2,200 cm⁻¹. A small peak at the same frequency may also be seen in the FTR spectrum of the interior of the extracted grain (middle spectrum), indicating penetration by supercritical fluid into the interior of the grain.

FTR spectroscopy has also been used to characterize unknown propellant samples. Figure 21 shows the FTR spectrum of neat RDX (lower spectrum) and the spectrum of an unknown compound suspected to be a plastic explosive (upper spectrum). From these two spectra, it is apparent that a principal ingredient in the unknown sample is RDX. Figure 22 shows the FTR spectrum of M43 propellant, along with the FTR spectra of HMX and RDX. Typically, most RDX manufactured in this country contains a small amount of HMX (typically from 5 to 20%), a by-product of RDX synthesis. The arrows in Figure 22 point to features in the FTR spectrum of M43 attributable to HMX. Figure 23 is an expanded portion of the FTR spectrum of the unknown plastic explosive, along with the FTR spectra of M43 and neat RDX. No HMX is in the RDX used in the unknown sample. For this reason, it may be reasonable to suspect that the unknown sample was not domestically manufactured.

4. CONCLUSIONS

It has been shown that FTR spectroscopy is a useful tool in identifying the principal crystalline ingredient(s) of some propellant formulations. Unfortunately, the technique may not be very useful in the quantitative analysis of other propellant ingredients, such as polymers and plasticizers, because these other ingredients are poor scatterers of the near infrared (NIR) radiation. Also, darkly colored samples are difficult to analyze because they absorb the incident laser radiation and pyrolyze or ignite.

The main advantages of FTR spectroscopy for characterizing energetic materials are the ease of sample preparation, the relative insensitivity to sample positioning when obtaining spectra of propellant grains, and the ease with which crystalline energetic materials in propellant formulations may be identified, mainly because the neat energetic materials are usually good Raman scatterers. FTR spectra of crystalline energetic materials are usually "cleaner" than the corresponding spectra using absorption spectroscopy. (However, ATR and thin film transmission spectroscopy often give excellent results (Bartick, private communication). Finally, although most difficulties occur when examining colored samples, we have recently examined a brilliant white rocket propellant that began pyrolyzing at the lowest setting of the Nd:YAG laser, preventing collection of the FTR spectrum.

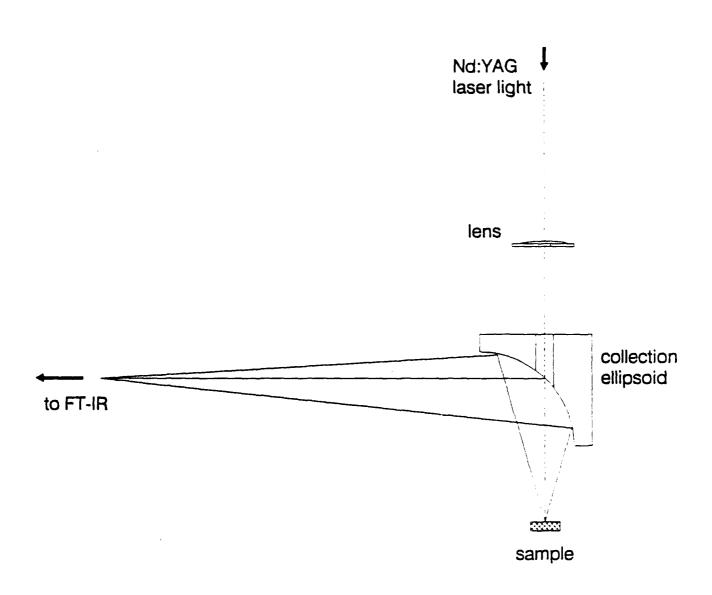


Figure 1. A simple diagram of the collection optics used on the Bomem Raman accessory.

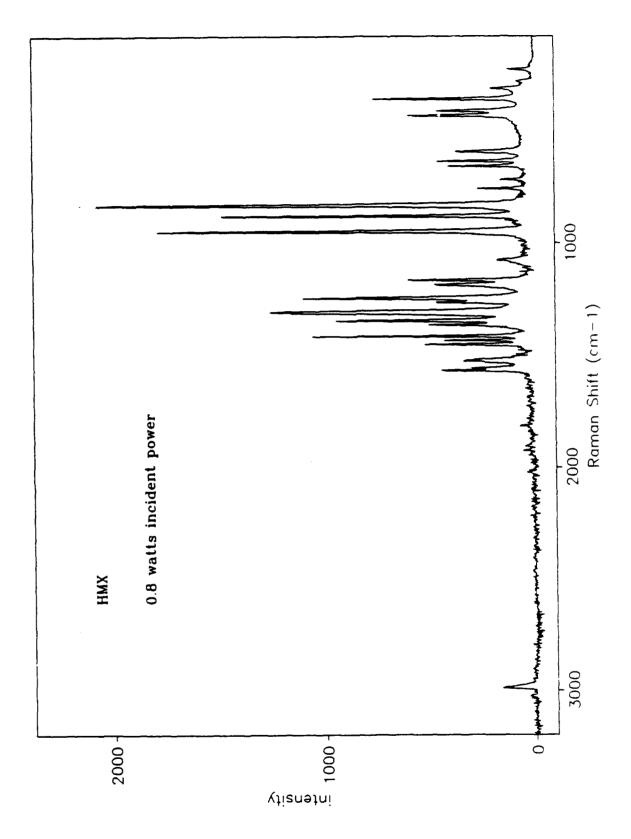


Figure 2. The FTR spectrum of HMX.

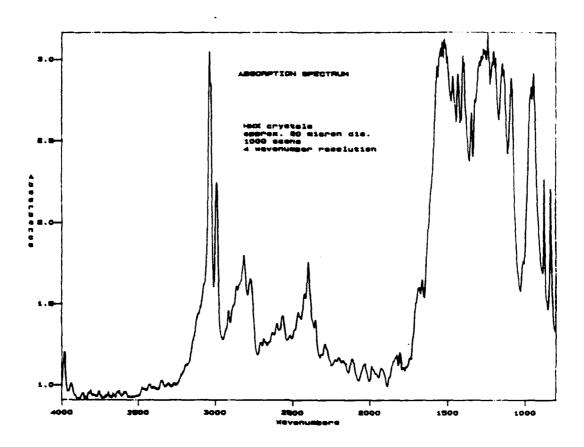


Figure 3. The FT-IR microscope absorption spectrum of neat HMX.

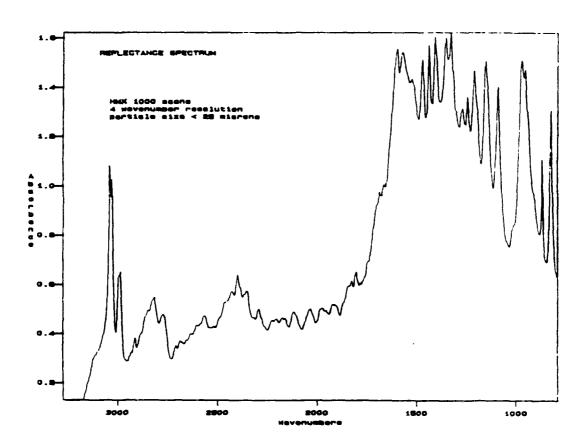


Figure 4. The FT-IR microscope reflectance spectrum of neat HMX.

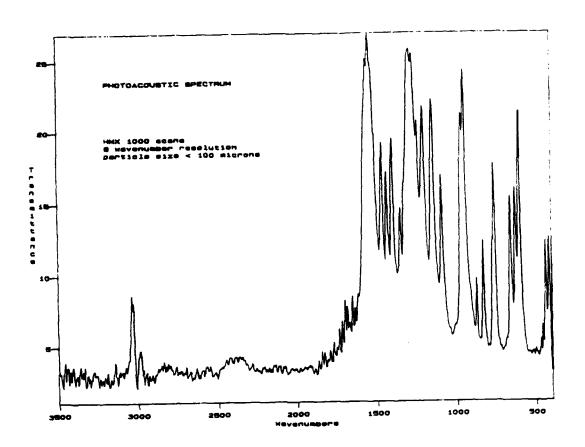


Figure 5. The FT-IR photoacoustic spectrum of neat HMX.

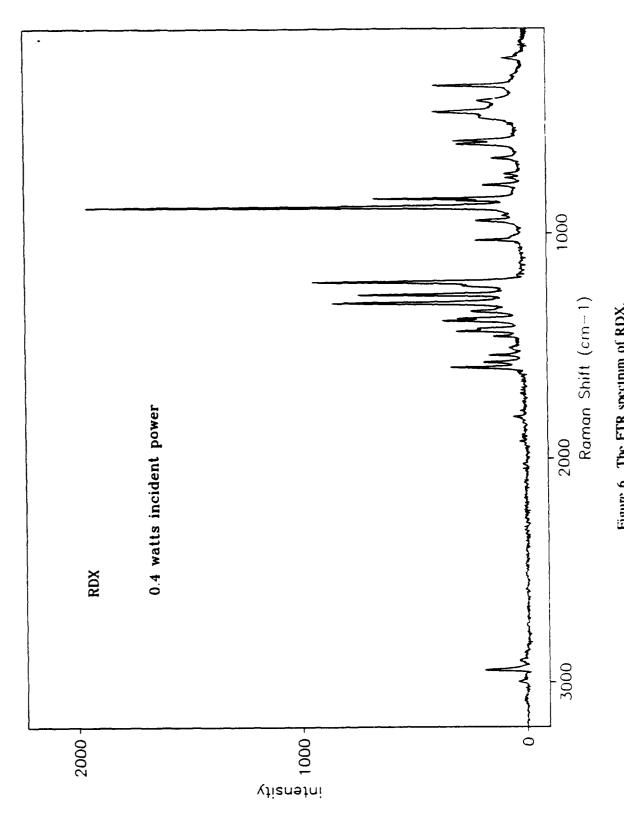


Figure 6. The FTR spectrum of RDX.

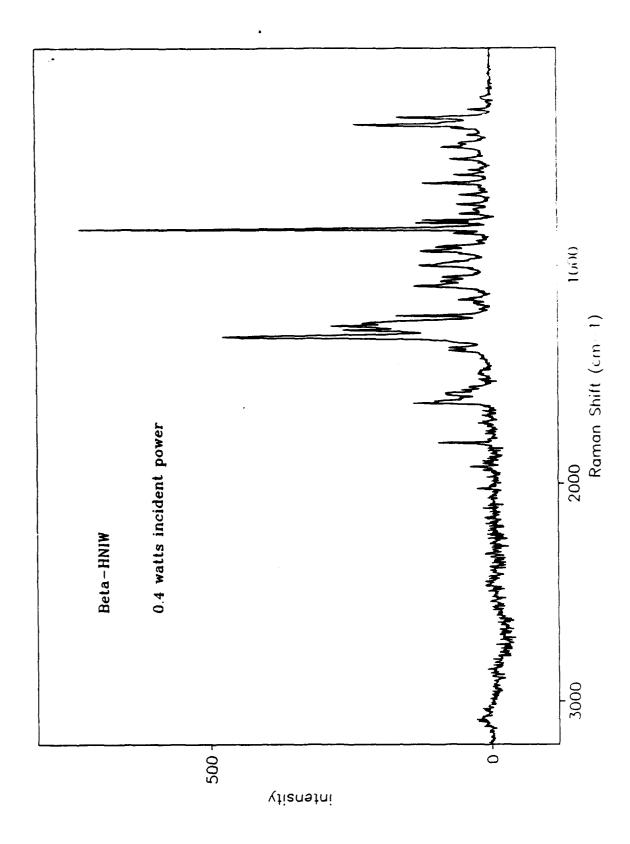


Figure 7. The FTR spectrum of B-HNIW.

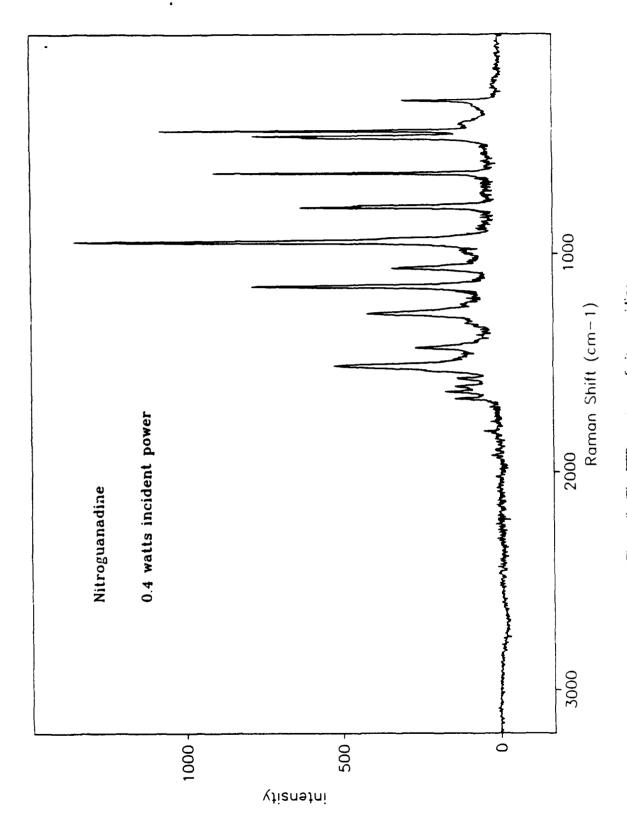
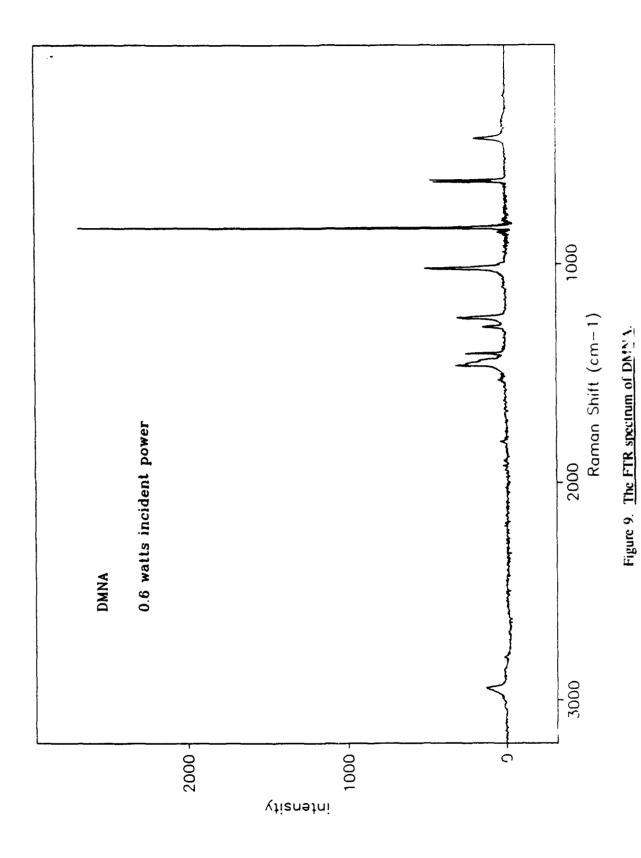
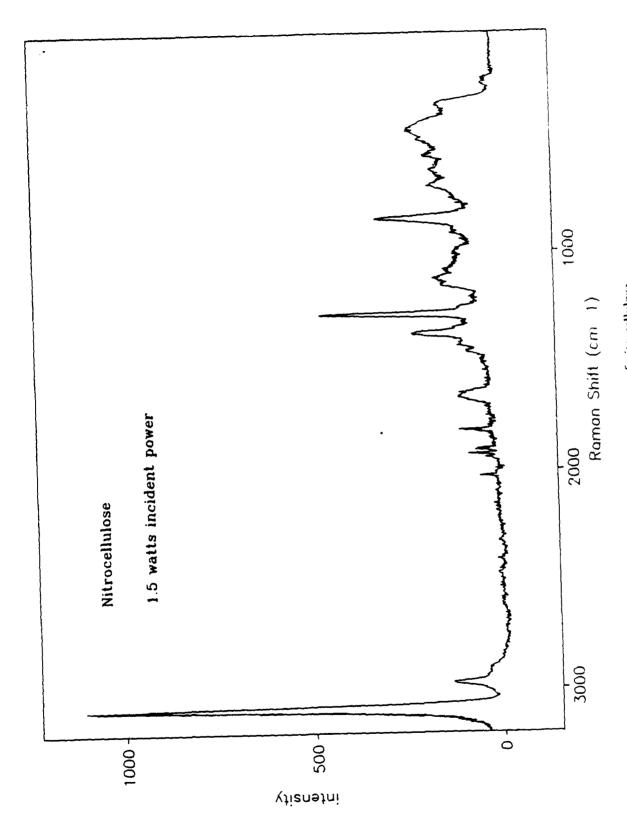


Figure 8. The FTR spectrum of nitroguanidine.





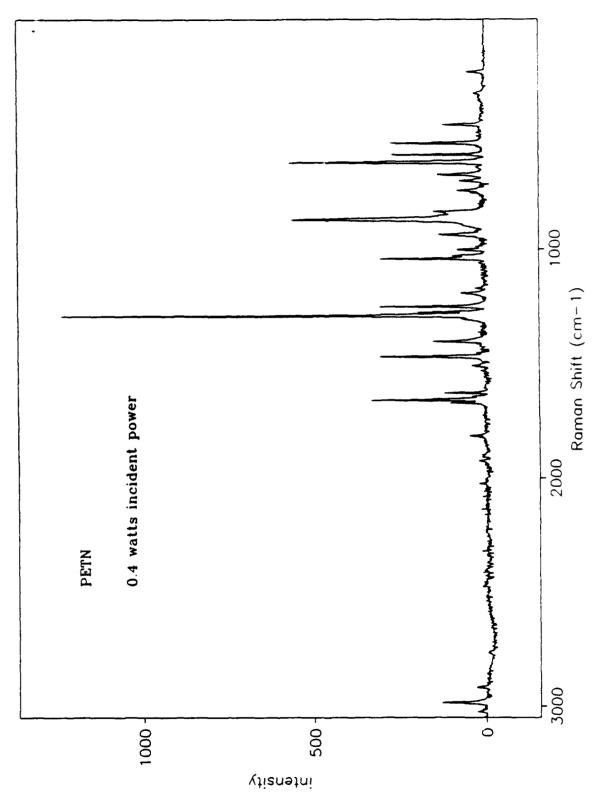


Figure 11. The FTR spectrum of PETN.

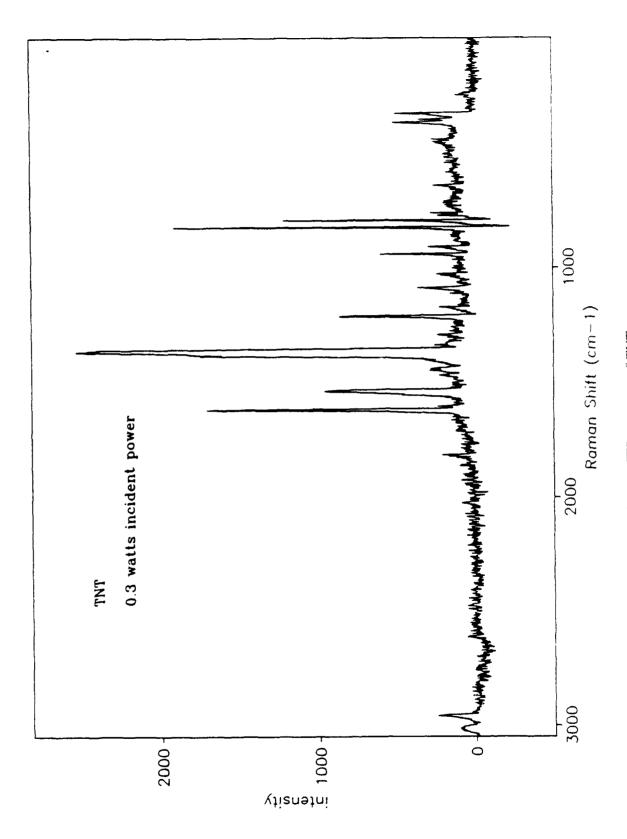


Figure 12. The FTR spectrum of TNT.

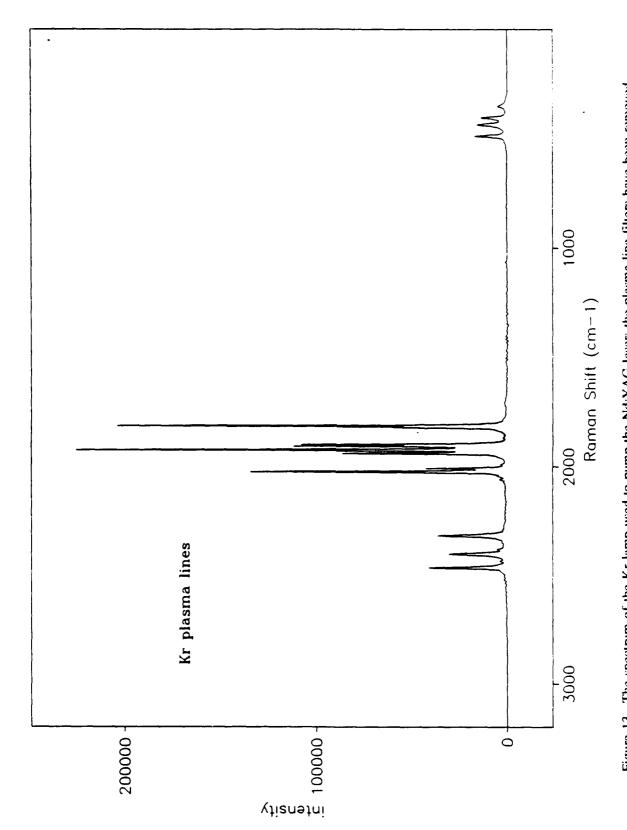


Figure 13. The spectrum of the Kr lamp used to pump the Nd;YAG laser; the plasma line filters have been removed.

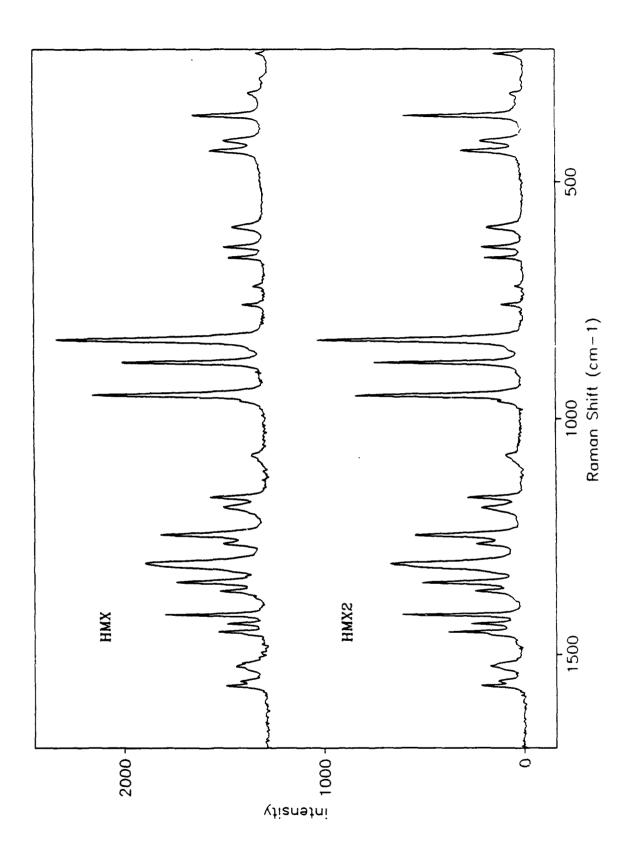


Figure 14. The FTR spectra of HMX (top), and HMX2 (bottom).

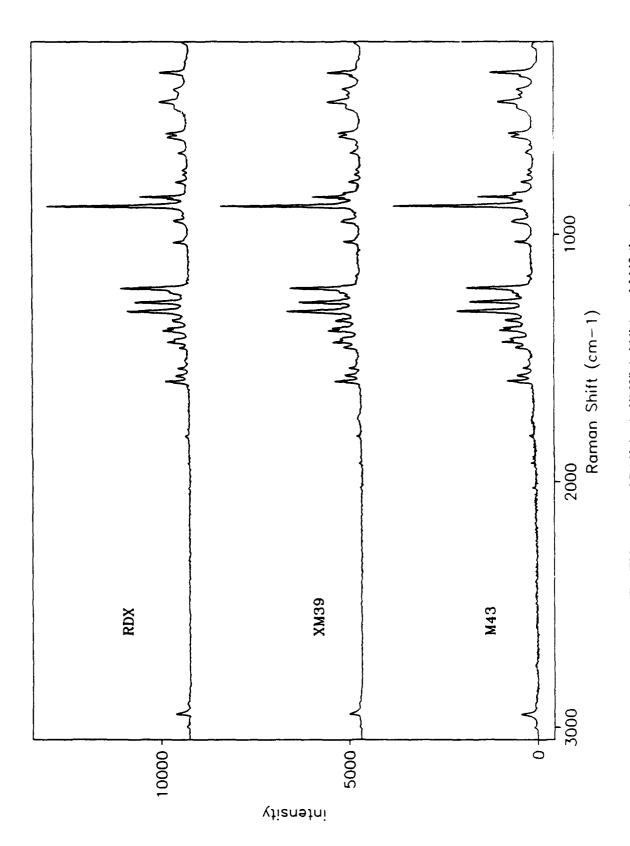


Figure 15. The FTR spectra of RDX (top), XM39 (middle), and M43 (bottom).

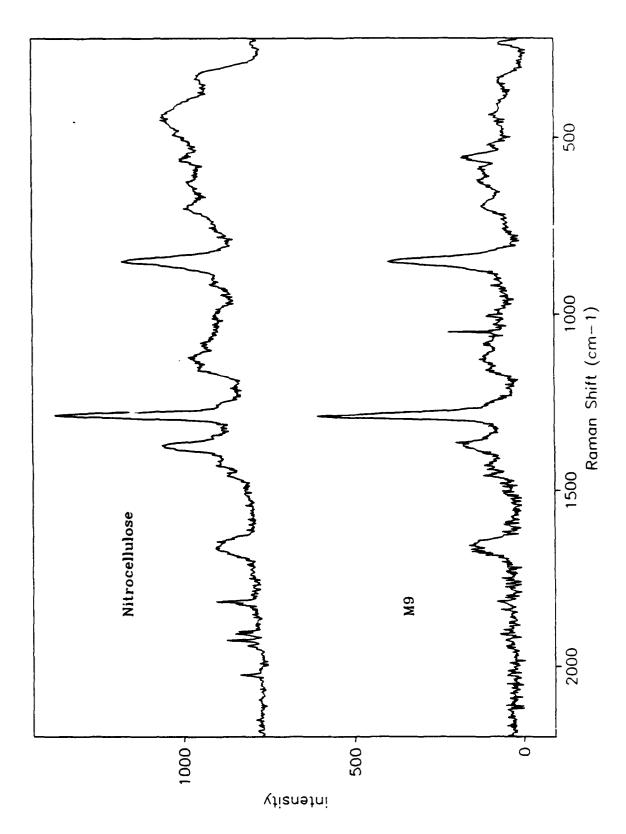


Figure 16. The FTR spectra of nitrocellulose (top) and M9 (bottom).

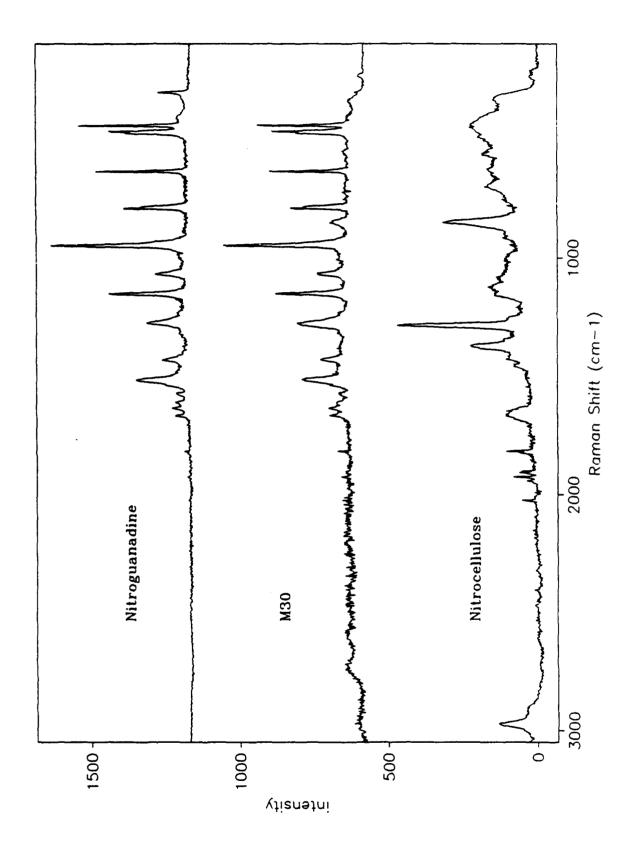


Figure 17. The FTR spectra of nitroguanidine (top), M30 (middle), and nitrocellulose (bottom). The M30 combusted during the data collection.

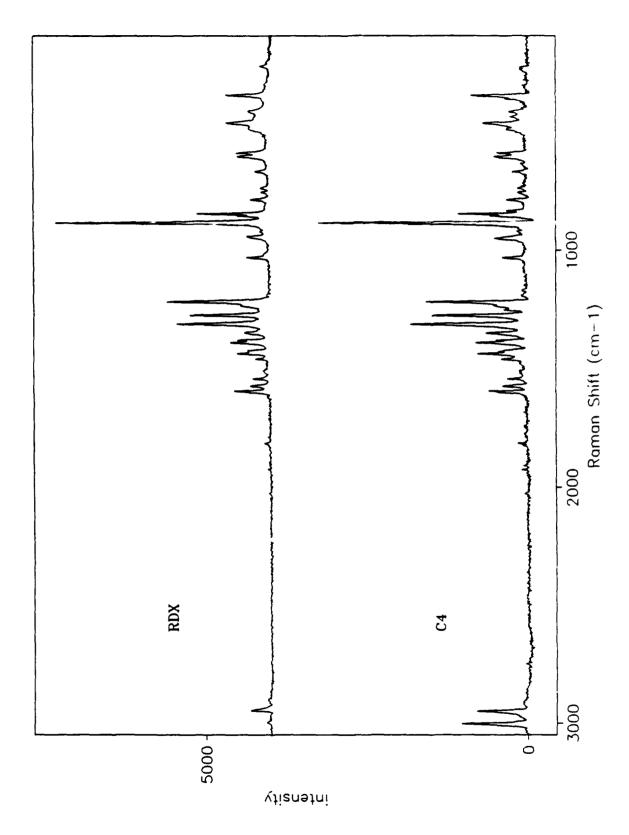
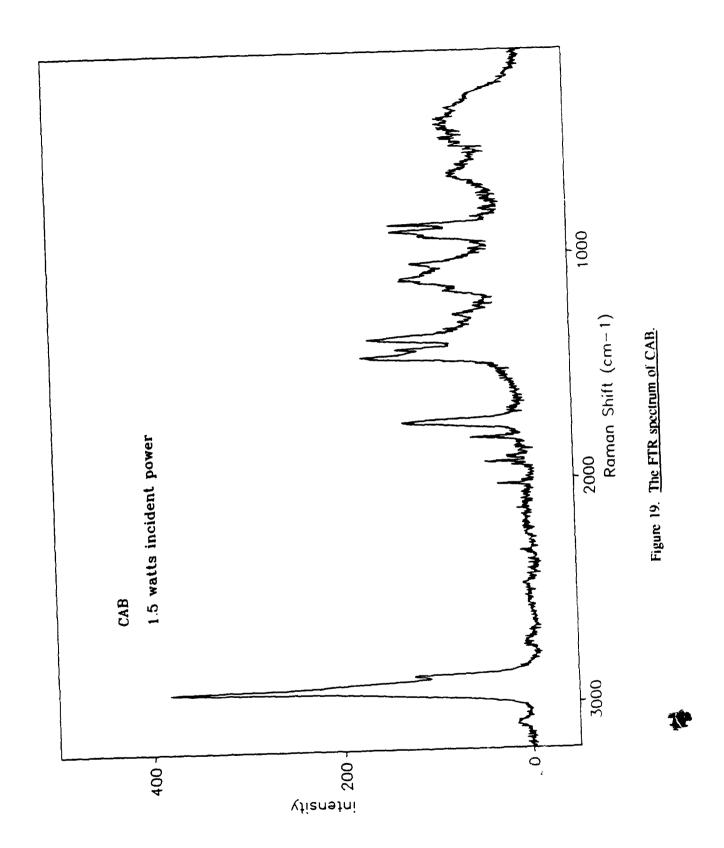


Figure 18. The FTR spectrum of the explosive C4 (bottom) and RDX (top).



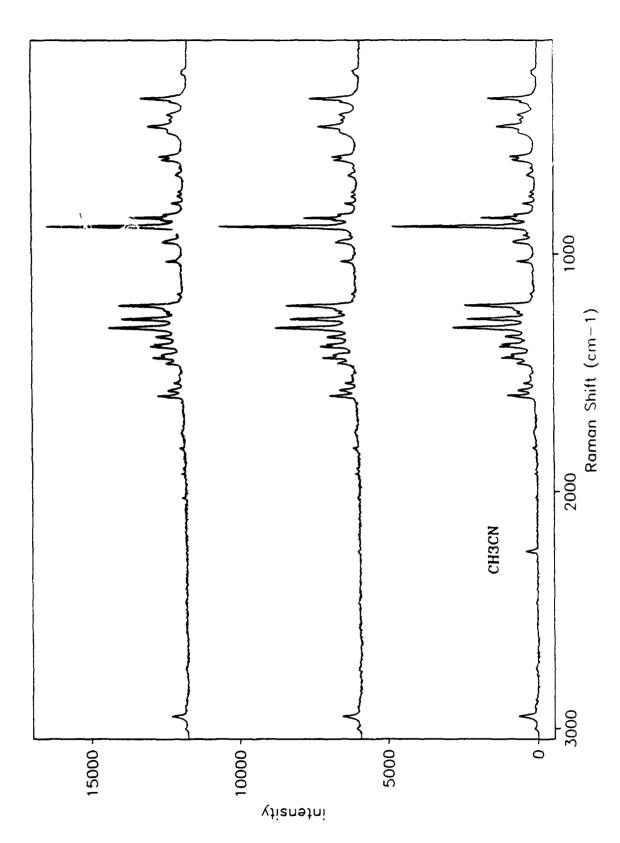


Figure 20. The FTR spectra of a grain of M43: before extraction with supercritical CO₂ modified with CH₂CN (top); interior of grain after extraction (bottom).

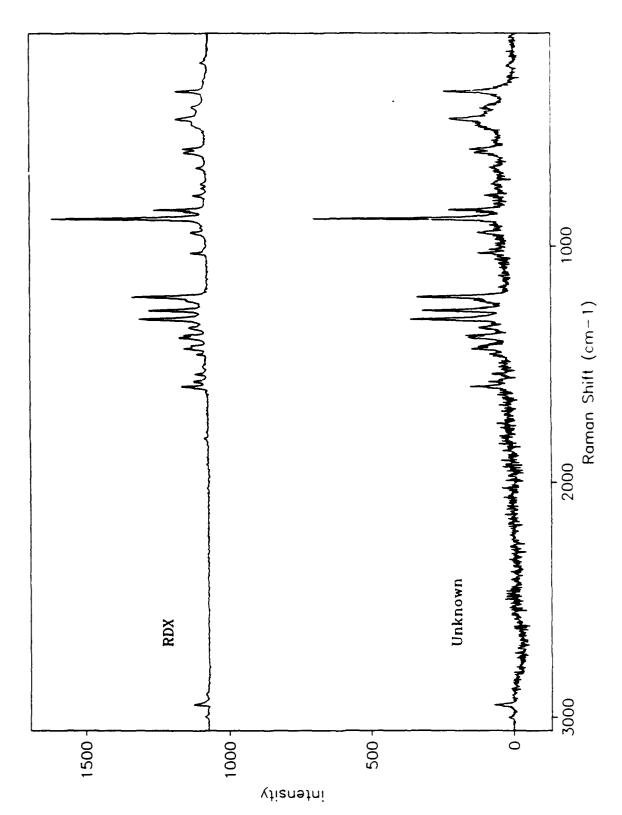


Figure 21. The FTR spectra of RDX (top) and of an unknown sample thought to be a plastic explosive (bottom).

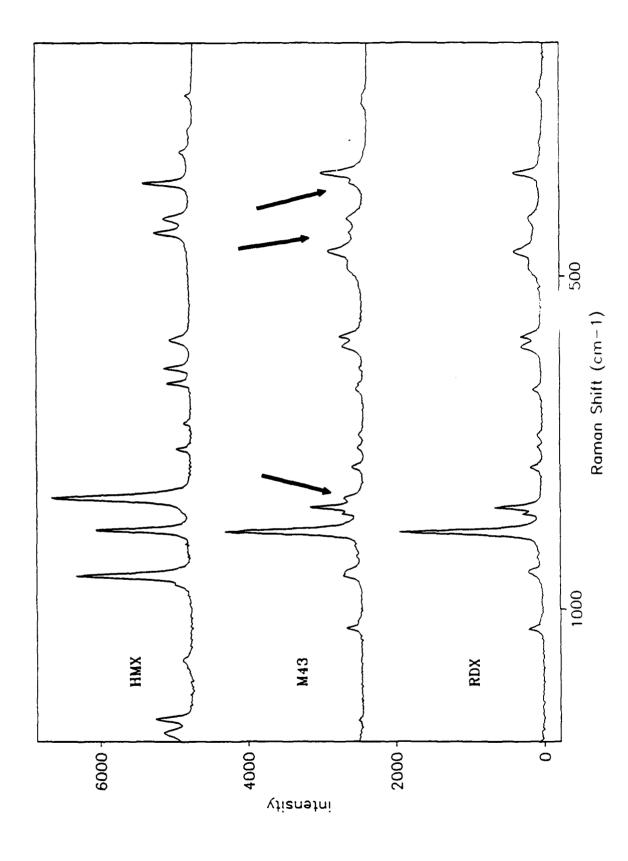
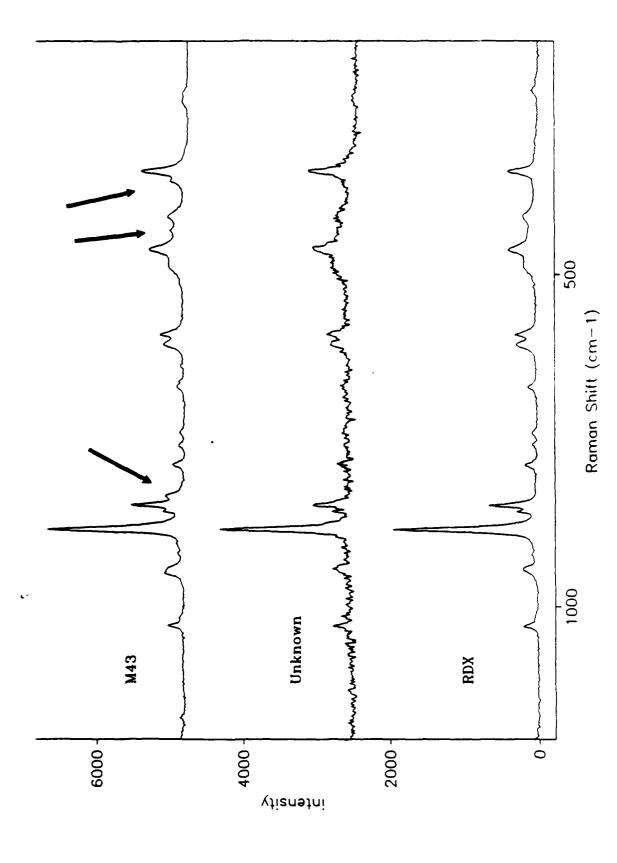


Figure 22. The FTR spectra of HMX (top), RDX (bottom), and the exterior of a grain of M43 (middle). The arrows in the middle spectrum indicate features attributable to HMX impurities in domestically produced RDX.



The FTR spectra of the exterior of a grain of M43 (top), an unknown sample thought to be a plastic explosive (middle), and RDX (bottom). Arrows in the top spectrum indicate HMX impurities in domestically produced RDX. Middle spectrum does not show any features attributable to HMX. Figure 23.

INTENTIONALLY LEFT BLANK.

5. REFERENCES

- Akhavan, J. "Analysis of High Explosive Samples by Fourier Transform Raman Spectroscopy." Spectrochimica Acta, vol. 47A, pp. 1247–1250, 1991.
- Bartick, E., private communication.
 - Beyer, R. A., private communication.
 - Goetz, F., and T. B. Brill. "Laser Raman Spectra of alpha-, beta-, gamma-, and delta-Octahydro-1,3,5,7-tetrazocine and Their Temperature Dependence." <u>J. Phys. Chem.</u>, vol. 83, pp. 340–346, 1979.
 - Hodges, C. M., and J. Akhavan. "The Use of Fourier Transform Raman Spectroscopy in the Forensic Identification of Illicit Drugs and Explosives." <u>Spectrochimica Acta</u>, vol. 46A, pp. 303-307, 1990.
 - Iqbal, Z., S. Bulusu, and J. R. Autera. "Vibrational Spectra of β-Cyclotetramethylene Tetranitramine and Some of It's Isotopic Isomers." J. Ci. m. Phys., vol. 60, pp. 221–230, 1974.

INTENTIONALLY LEFT BLANK.

No. of Copies Organization

- 2 Administrator
 Defense Technical Info Center
 ATTN: DTIC-DDA
 Cameron Station
 Alexandria, VA 22304-6145
- 1 Commander
 U.S. Army Materiel Command
 ATTN: AMCAM
 5001 Eisenhower Ave.
 Alexandria, VA 22333-0001
- 1 Director
 U.S. Army Research Laboratory
 ATTN: AMSRL-OP-CI-AD,
 Tech Publishing
 2800 Powder Mill Rd.
 Adelphi, MD 20783-1145
- 1 Director
 U.S. Army Research Laboratory
 ATTN: AMSRL-OP-CI-AD,
 Records Management
 2800 Powder Mill Rd.
 Adelphi, MD 20783-1145
- Commander
 U.S. Army Armament Research,
 Development, and Engineering Center
 ATTN: SMCAR-IMI-I
 Picatinny Arsenal, NJ 07806-5000
- 2 Commander U.S. Army Armament Research, Development, and Engineering Center ATTN: SMCAR-TDC Picatinny Arsenal, NJ 07806-5000
- Director
 Benet Weapons Laboratory
 U.S. Army Armament Research,
 Development, and Engineering Center
 ATTN: SMCAR-CCB-TL
 Watervliet, NY 12189-4050
- Director
 U.S. Army Advanced Systems Research and Analysis Office (ATCOM)
 ATTN: AMSAT-R-NR, M/S 219-1
 Ames Research Center
 Moffett Field, CA 94035-1000

No. of Copies Organization

- 1 Commander
 U.S. Army Missile Command
 ATTN: AMSMI-RD-CS-R (DOC)
 Redstone Arsenal, AL 35898-5010
- 1 Commander
 U.S. Army Tank-Automotive Command
 ATTN: AMSTA-JSK (Armor Eng. Br.)
 Warren, MI 48397-5000
- 1 Director
 U.S. Army TRADOC Analysis Command
 ATTN: ATRC-WSR
 White Sands Missile Range, NM 88002-5502
- (Class. only) 1 Commandant
 U.S. Army Infantry School
 ATTN: ATSH-CD (Security Mgr.)
 Fort Benning, GA 31905-5660
- (Unclass. only) 1 Commandant
 U.S. Army Infantry School
 ATTN: ATSH-WCB-O
 Fort Benning, GA 31905-5000
 - 1 WL/MNOI Eglin AFB, FL 32542-5000

Aberdeen Proving Ground

- 2 Dir, USAMSAA ATTN: AMXSY-D AMXSY-MP, H. Cohen
- 1 Cdr, USATECOM ATTN: AMSTE-TC
- 1 Dir, ERDEC ATTN: SCBRD-RT
- 1 Cdr, CBDA ATTN: AMSCB-CII
- I Dir, USARL ATTN: AMSRL-SL-I
- 10 Dir, USARL ATTN: AMSRL-OP-CI-B (Tech Lib)

No. of Copies	Organization	No. of Copies	Organization
1	HQDA, OASA (RDA)	5	Commander
	ATTN: Dr. C.H. Church		Naval Research Laboratory
	Pentagon, Room 3E486		ATTN. M.C. Lin
	WASH DC 20310-0103		J. McDonald
			E. Oran
4	Commander		J. Shnur
	US Army Research Office		R.J. Doyle, Code 6110
	ATTN: R. Ghirardelli		Washington, DC 20375
	D. Mann	_	_
	R. Singleton	2	Commander
	R. Shaw		Naval Weapons Center
	P.O. Box 12211		ATTN: T. Boggs, Code 388
	Research Triangle Park, NC 27709-2211		T. Parr, Code 3895
_			China Lake, CA 93555-6001
2	Commander		
	US Army Armament Research,	1	Superintendent
	Development, and Engineering Center		Naval Postgraduate School
	ATTN: SMCAR-AEE-B, D.S. Downs		Dept. of Aeronautics
	SMCAR-AEE, J.A. Lannon		ATTN: D.W. Netzer
	Picatinny Arsenal, NJ 07806-5000		Monterey, CA 93940
i	Commander	3	AL/LSCF
•	US Army Armament Research,	-	ATTN: R. Corley
	Development, and Engineering Center		R. Geisler
	ATTN: SMCAR-AEE-BR, L. Harris		J. Levine
	Picatinny Arsenal, NJ 07806-5000		Edwards AFB, CA 93523-5000
2	Commander	1	AFOSR
	US Army Missile Command		ATTN: J.M. Tishkoff
	ATTN: AMSMI-RD-PR-E, A.R. Maykut		Bolling Air Force Base
	AMSMI-RD-PR-P, R. Betts		Washington, DC 20332
	Redstone Arsenal, AL 35898-5249		
		1	OSD/SDIO/IST
1	Office of Naval Research		ATTN: L. Caveny
	Department of the Navy		Pentagon
	ATTN: R.S. Miller, Code 432		Washington, DC 20301-7100
	800 N. Quincy Street		
	Arlington, VA 22217	1	Commandant
	_		USAFAS
1	Commander		ATTN: ATSF-TSM-CN
	Naval Air Systems Command		Fort Sill, OK 73503-5600
	ATTN: J. Ramnarace, AIR-54111C		
	Washington, DC 20360	1	University of Dayton Research Institute
•	Q		ATTN: D. Campbell
2	Commander		AL/PAP
	Naval Surface Warfare Center		Edwards AFB, CA 93523
	ATTN: R. Bernecker, R-13	1	NACA
	G.B. Wilmot, R-16	1	NASA
	Silver Spring, MD 20903-5000		Langley Research Center
			Langley Station ATTN: G.B. Northam/MS 168
			Hampton, VA 23365
			Hampion, VA 23303

No. of Copies	Organization	No. of Copies	Organization
4	National Bureau of Standards ATTN: J. Hastie M. Jacox T. Kashiwagi H. Semerjian	l	General Electric Ordnance Systems ATTN: J. Mandzy 100 Plastics Avenue Pittsfield, MA 01203
	US Department of Commerce Washington, DC 20234	l	General Motors Rsch Labs Physical Chemistry Department ATTN: T. Sloane
1	Applied Combustion Technology, Inc. ATTN: A.M. Varney	2	Warren, MI 48090-9055
	P.O. Box 607885 Orlando, FL 32860	2	Hercules, Inc. Allegheny Ballistics Lab. ATTN: W.B. Walkup
2	Applied Mechanics Reviews The American Society of Mechanical Engineers ATTN: R.E. White A.B. Wenzel	l	E.A. Yount P.O. Box 210 Rocket Center, WV 26726 Alliant Techsystems, Inc.
1	345 E. 47th Street New York, NY 10017 Atlantic Research Corp.	1	Marine Systems Group ATTN: D.E. Broden/MS MN50-2000 600 2nd Street NE Hopkins, MN 55343
1	ATTN: R.H.W. Waesche 7511 Wellington Road Gainesville, VA 22065	1	Alliant Techsystems, Inc. ATTN: R.E. Tompkins 7225 Northland Drive
1	Textron Defense Systems ATTN: A. Patrick		Brooklyn Park, MN 55428
	2385 Revere Beach Parkway Everett, MA 02149-5900	1	IBM Corporation ATTN: A.C. Tam Research Division
1	Battelle ATTN: TACTEC Library, J. Huggins 505 King Avenue		5600 Cottle Road San Jose, CA 95193
1	Columbus, OH 43201-2693 Cohen Professional Services	1	IIT Research Institute ATTN: R.F. Remaly 10 West 35th Street
•	ATTN: N.S. Cohen 141 Channing Street Redlands, CA 92373	2	Chicago, IL 60616 Director
1	Exxon Research & Eng. Co. ATTN: A. Dean Route 22E Annandale, NJ 08801		Lawrence Livermore National Laboratory ATTN: C. Westbrook W. Tao, MS L-282 P.O. Box 808 Livermore, CA 94550
1	General Applied Science Laboratories, Inc. 77 Raynor Avenue Ronkonkama, NY 11779-6649	1	Lockheed Missiles & Space Co. ATTN: George Lo 3251 Hanover Street Dept. 52-35/B204/2 Palo Alto, CA 94304

No. of Copies	Organization	No. of Copies	Organization
1	Director	3	SRI International
	Los Alamos National Lab		ATTN: G. Smith
	ATTN: B. Nichols, T7, MS-B284		D. Crosley
	P.O. Box 1663		D. Golden
	Los Alamos, NM 87545		333 Ravenswood Avenue
			Menlo Park, CA 94025
1	National Science Foundation		
	ATTN: A.B. Harvey	I	Stevens Institute of Tech.
	Washington, DC 20550		Davidson Laboratory
	Olivio Alaboration		ATTN: R. McAlevy, III
1	Olin Ordnance		Hoboken, NJ 07030
	ATTN: V. McDonald, Library	•	0 1 7 1 1 7
	P.O. Box 222	1	Sverdrup Technology, Inc.
	St. Marks, FL 32355-0222		LERC Group
1	Poul Court Associates Inc.		ATTN: R.J. Locke, MS SVR-2
1	Paul Gough Associates, Inc.		2001 Aerospace Parkway
	ATTN: P.S. Gough 1048 South Street		Brook Park, OH 44142
		1	Swandara Tarkerland I.
	Portsmouth, NH 03801-5423	1	Sverdrup Technology, Inc. ATTN: J. Deur
2	Princeton Combustion		
2	Research Laboratories, Inc.		2001 Aerospace Parkway
	ATTN: N.A. Messina		Brook Park, OH 44142
	M. Summerfield	3	Thiokal Communica
	Princeton Corporate Plaza	3	Thiokol Corporation Elkton Division
	Bldg. IV, Suite 119		ATTN: R. Biddle
	11 Deerpark Drive		R. Willer
	Monmouth Junction, NJ 08852		Tech Lib
	Trongional subdish 14 00052		P.O. Box 241
1	Hughes Aircraft Company		Elkton, MD 21921
•	ATTN: T.E. Ward		Ziaton, IVID 21721
	8433 Fallbrook Avenue	3	Thiokol Corporation
	Canoga Park, CA 91303	•	Wasatch Division
	3		ATTN: S.J. Bennett
1	Rockwell International Corp.		P.O. Box 524
	Rocketdyne Division		Brigham City, UT 84302
	ATTN: J.E. Flanagan/HB02		
	6633 Canoga Avenue	1	United Technologies Research Center
	Canoga Park, CA 91304		ATTN: A.C. Eckbreth
			East Hartford, CT 06108
3	Director		
	Sandia National Laboratories	1	United Technologies Corp.
	Division 8354		Chemical Systems Division
	ATTN: S. Johnston		ATTN: R.R. Miller
	P. Mattern		P.O. Box 49028
	D. Stephenson		San Jose, CA 95161-9028
	Livermore, CA 94550		
		1	Universal Propulsion Company
1	Science Applications, Inc.		ATTN: H.J. McSpadden
	ATTN: R.B. Edelman		25401 North Central Avenue
	23146 Cumorah Crest		Phoenix, AZ 85027-7837
	Woodland Hills, CA 91364		•

No. of Copies	Organization	No. of Copies	Organization
1	Universal Propulsion Company ATTN: H.J. McSpadden 25401 North Central Avenue Phoenix, AZ 85027-7837	1	University of Colorado at Boulder Engineering Center ATTN ^T : J. Daily Campus Box 427 Boulder, CO 80309-0427
1	Veritay Technology, Inc. ATTN: E.B. Fisher 4845 Millersport Highway P.O. Box 305 East Amherst, NY 14051-0305	3	University of Southern California Dept. of Chemistry ATTN: R. Beaudet S. Benson C. Wittig
1	Brigham Young University Dept. of Chemical Engineering ATTN: M.W. Beckstead Provo, UT 84058	i	Los Angeles, CA 90007 Cornell University Department of Chemistry ATTN: T.A. Cool
i	California Institute of Tech. Jet Propulsion Laboratory ATTN: L. Strand/MS 125-224 4800 Oak Grove Drive	1	Baker Laboratory Ithaca, NY 14853 University of Delaware
1	Pasadena, CA 91109 California Institute of Technology ATTN: F.E.C. Culick/MC 301-46		ATTN: T. Brill Chemistry Department Newark, DE 19711
	204 Karman Lab. Pasadena, CA 91125	1 .	University of Florida Dept. of Chemistry ATTN: J. Winefordner
1	University of California Los Alamos Scientific Lab. P.O. Box 1663, Mail Stop B216 Los Alamos, NM 87545	3	Gainesville, FL 32611 Georgia Institute of Technology School of Aerospace Engineering ATTN: E. Price
1	University of California, Berkeley Chemistry Department ATTN: C. Bradley Moore 211 Lewis Hall		W.C. Strahle B.T. Zinn Atlanta, GA 30332
_	Berkeley, CA 94720	1	University of Illinois Dept. of Mech. Eng.
1	University of California, San Diego ATTN: F.A. Williams AMES, B010 La Jolla, CA 92093		ATTN: H. Krier 144MEB, 1206 W. Green St. Urbana, IL 61801
2	University of California, Santa Barbara Quantum Institute ATTN: K. Schofield M. Steinberg Santa Barbara, CA 93106	1	The Johns Hopkins University Chemical Propulsion Information Agency ATTN: T.W. Christian 10630 Little Patuxent Parkway, Suite 202 Columbia, MD 21044-3200

No. of Copies	Organization	No. of Copies	Organization
<u>Jupitu</u>		33723	<u> </u>
i	University of Michigan	2	Purdue University
	Gas Dynamics Lab		School of Mechanical Engineering
	Aerospace Engineering Bldg.		ATTN: N.M. Laurendeau
	ATTN: G.M. Faeth		S.N.B. Murthy
	Ann Arbor, MI 48109-2140		TSPC Chaffee Hall
1	University of Minnesota		West Lafayette, IN 47906
4	Dept. of Mechanical Engineering	1	Rensselaer Polytechnic Inst.
	ATTN: E. Fletcher		Dept. of Chemical Engineering
	Minneapolis, MN 55455		ATTN: A. Fontijn
	Willineapons, Wild 55455		Troy, NY 12181
3	Pennsylvania State University		1109, 141 12161
3	·	1	Stanford University
	Applied Research Laboratory ATTN: K.K. Kuo	1	Stanford University
			Dept. of Mechanical Engineering
	H. Palmer		ATTN: R. Hanson
	M. Micci		Stanford, CA 94305
	University Park, PA 16802		**
	D 1 1 0 1 1 1 1	1	University of Texas
1	Pennsylvania State University		Dept. of Chemistry
	Dept. of Mechanical Engineering		ATTN: W. Gardiner
	ATTN: V. Yang		Austin, TX 78712
	University Park, PA 16802	_	
		1	Virginia Polytechnic Institute and
1	Polytechnic Institute of NY		State University
	Graduate Center		ATTN: J.A. Schetz
	ATTN: S. Lederman		Blacksburg, VA 24061
	Route 110		
	Farmingdale, NY 11735	1	Freedman Associates
			ATTN: E. Freedman
2	Princeton University		2411 Diana Road
	Forrestal Campus Library		Baltimore, MD 21209-1525
	ATTN: K. Brezinsky		
	I. Glassman	1	Director
	P.O. Box 710		Army Research Office
	Princeton, NJ 08540		ATTN: AMXRO-MCS, K. Clark
			P.O. Box 12211
1	Purdue University		Research Triangle Park, NC 27709-2211
	School of Aeronautics and Astronautics		
	ATTN: J.R. Osborn	1	Director
	Grissom Hall		Army Research Office
	West Lafayette, IN 47906		ATTN: AMXRO-RT-IP, Library Services
			P.O. Box 12211
1	Purdue University		Research Triangle Park, NC 27709-2211
	Department of Chemistry		-
	ATTN: E. Grant		
	West Lafayette, IN 47906		
	•		

USER EVALUATION SHEET/CHANGE OF ADDRESS

This Laboratory undertakes a continuing effort to improve the quality of the reports it publishes.	Your
comments/answers to the items/questions below will aid us in our efforts.	

1. ARL Report Number	er ARL-TR-233	Date of Report _	October 1993
2. Date Report Receive	ed		
•	atisfy a need? (Comment or e used.)		or other area of interest for
•	is the report being used? ()	_	n data, procedure, source of
	d, or efficiencies achieved, el	c? If so, please claborate.	s man-hours or dollars saved,
	ts. What do you think shown, technical content, format, o	.	ve future reports? (Indicate
	Organization		·
CURRENT ADDRESS	Name		
	Street or P.O. Box No.		
	City, State, Zip Code		·
	nge of Address or Address Co Incorrect address below.	prrection, please provide the	he Current or Correct address
	Organization		
OLD	Name		
ADDRESS	Street or P.O. Box No.		
	City, State, Zip Code		

(Remove this sheet, fold as indicated, tape closed, and mail.)
(DO NOT STAPLE)

DEPARTMENT OF THE ARMY

OFFICIAL BUSINESS

BUSINESS REPLY MAIL

FIRST CLASS PERMIT No 0001, APS, MO

Postage will be paid by addressee.

Director U.S. Army Research Laboratory ATTN: AMSRL-OP-CI-B (Tech Lib) Aberdeen Proving Ground, MD 21005-5066 NO POSTAGE
NECESSARY
IF MAILED
IN THE
UNITED STATES